



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596

Job Sheet 177629



Part No: D2596

Job Qty: 8 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Skidtubes		JM
100	Skidtubes	8 pcs	5/25/18	5/25/18	0.00	4.26	Skidtubes		DD
110	HandFinish	8 pcs	5/25/18	5/25/18	0.00	2.10	HandFinish1		BA 18-05-18
120	QC	8 pcs	5/25/18	5/25/18	0.00	0.00	QC5		BG
130	Packaging	8 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3		JM
140	QC21-SA	8 Ea	5/25/18	5/25/18	0.00	0.00	QC21		MAY 31 2018

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - I' Beam Web 4"	8 Ea (1 ea)	90-Start up Operation	5036056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	8	21	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 1:25 PM Dart.Gagnon.Michelle



Container No: S072212



Part: D2596

Job No: 177629

Serial No/Batch: S072212

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

HAWKESBURY, ONTARIO, CANADA

DESIGN

DRAWN BY

CHECKED

APPROVED

DRAWING NO.

REV. D

A

0

D2596

SHEET 1 OF 1

DATE _____

TITLE

SCALE

07:04.17

1

203 WEB

1:20

RELEASED
07 Dec 68

07 Dec 68

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

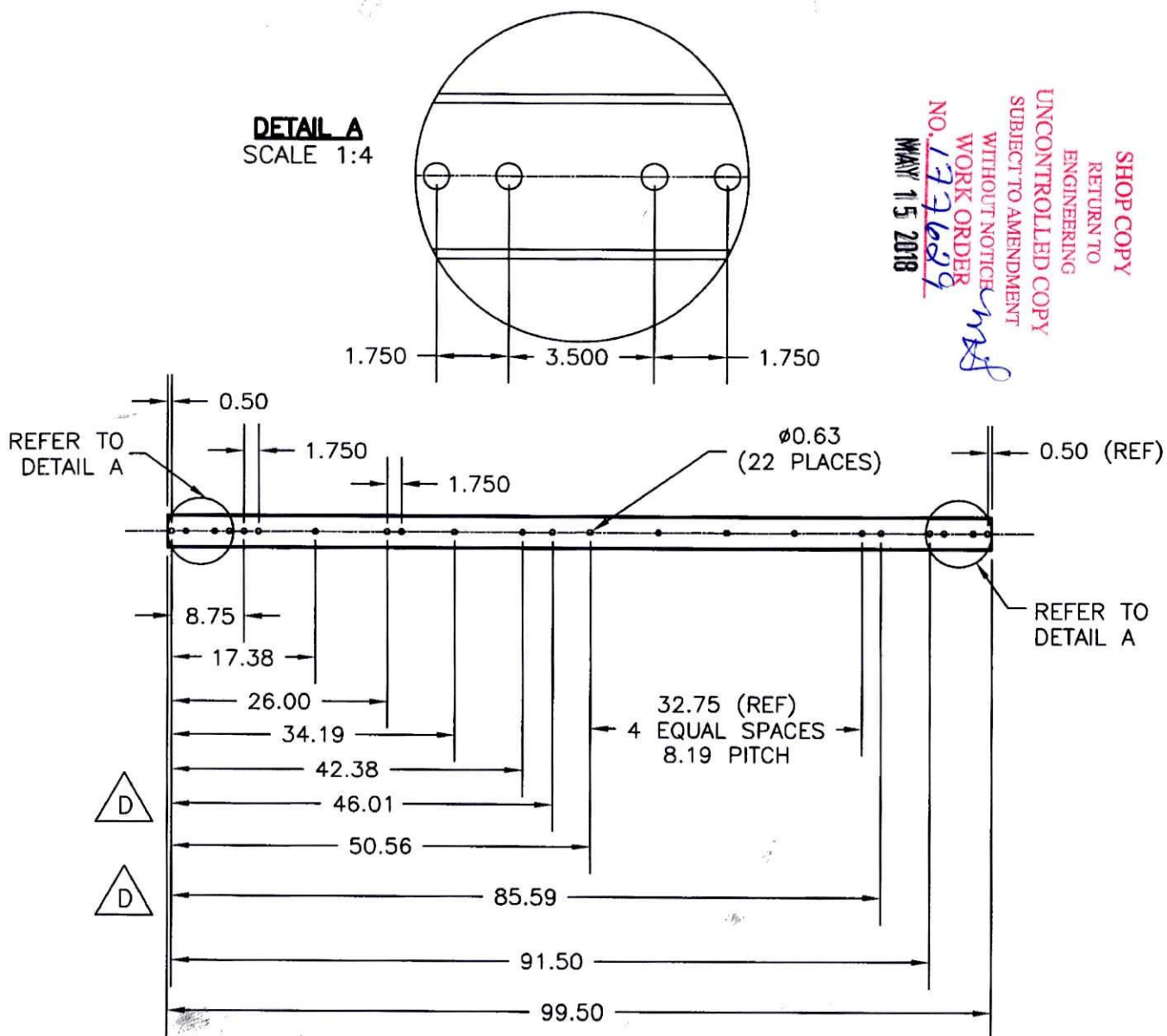
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER
177100

NO. 17-627

MAY 15 2018



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

Copyright © 1996 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.